SAFETY DATA SHEET NST INOX pickling bath

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name NST INOX pickling bath

1.2. Relevant identified uses of the substance or mixture and uses advised against

Applications Pickling bath.

1.3. Details of the supplier of the safety data sheet

Supplier Norsk Sveiseteknikk AS

Postboks 575

NO-3002 Drammen, Norway

Tel: +47 99 27 80 00 Fax: +47 32 82 90 19

Contact person Eyvind Røed (E-mail: eyvind@nst.no)

1.4. Emergency telephone number

Emergency telephone number Emergency Telephone Number: +44 08 45 46 47 (24 hour telephone) - 112

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Symbol(s)



CORROSIVE



Contains nitric acid

hydrogen fluoride

2.2. Label elements

Risk phrases R-35 Causes severe burns.

R-26/27/28 Also very toxic by inhalation, in contact with skin and if swallowed.

Safety phrases S-1/2 Keep locked up and out of reach of children.

S-23 Do not breathe gas/vapour/aerosol mist.

S-26 In case of contact with eyes, rinse immediately with plenty of water and seek

medical advice.

S-27 Take off all contaminated clothing immediately.

S-36/37/39 Wear suitable protective clothing, gloves and eye/face protection.

 $\mbox{S-}45$ In case of accident or if you feel unwell, seek medical advice immediately (show

the label where possible).

S-7/9 Keep container tightly closed and in a well ventilated place.

CLP

Hazard pictograms







Signal word Danger

Hazard statements Acute Tox. 2: H300 Fatal if swallowed.

Acute Tox. 2: H310 Fatal in contact with skin.

Acute Tox. 2: H330 Fatal if inhaled.

Skin Corr. 1A: H314 Causes severe skin burns and eye damage.

Precautionary statements P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection. P301+P310 IF SWALLOWED: Immediately call a POISON CENTER or

doctor/physician.

P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all

contaminated clothing. Rinse skin with water/shower.

P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position

comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

2.3. Other hazards

Meets the criteria for vPvB No.

Meets the criteria for PBT No.

Other hazards which do not contribute

to classification

No known risks.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Ingredients

Name	EC No.	CAS No.	Content	Symbol	Classification
nitric acid	231-714-2	7697-37-2	35-40 %	С,О	R-8, R-35
hydrogen fluoride	231-634-8	7664-39-3	10-15 %	T+ ,C	R-26/27/28, R-35

CLP

Name	REACH No.	Content	Symbol	Classification	CAS No.
nitric acid		35-40 %	GHS05, GHS03, , Danger	Ox. Liq. 3: H272, Skin Corr. 1A: H314	7697-37-2
hydrogen fluoride		10-15 %	GHS06, GHS05, , Danger	Acute Tox. 2: H300, Acute Tox. 1: H310, Acute Tox. 2: H330, Skin Corr. 1A: H314	7664-39-3

Section 16 contains detailed classification phrases.

SECTION 4: First aid measures

4.1. Description of first aid measures

General Remove victim immediately from source of exposure. Get medical attention if any

discomfort continues.



4.2. Most important symptoms and effects, both acute and delayed

4.3. Indication of any immediate medical attention and special treatment needed

Inhalation General first aid, rest, warmth and fresh air. Get medical attention if any discomfort

ontinues

Ingestion DO NOT induce vomiting. Get medical attention immediately.

Rinse nose, mouth and throat with water. Rinse mouth thoroughly.

Skin Remove contaminated clothing. Wash skin with soap and water. Contact physician if

irritation continues.

Eyes Immediately flush with plenty of water for up to 15 minutes. Remove any contact

lenses and open eyes wide apart. Continue to rinse for at least 15 minutes and get

medical attention.

Chemical burns must be treated by a physician.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Extinguishing media Water spray, foam, dry powder or carbon dioxide.

Larger fires: Alcohol resistant foam. Water spray.

Special fire fighting procedures Avoid breathing fire vapours. Containers close to fire should be removed or cooled

with water.

5.2. Special hazards arising from the substance or mixture

Specific hazards Not flammable according to national regulations concerning flammable goods.

Hazardous combustion products Fire or high temperatures create: Nitrous gases (NOx). Hydrogen fluoride (HF).

Corrosive gases/vapours/fumes.

5.3. Advice for firefighters

Protective measures in fire Firefighters exposed to combustion gases/decomposition products should use a

respiratory protective device.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal protection Ventilate the area and avoid breathing vapours. Avoid contact with skin, eyes and

inhalation of vapours. Use requisite protective equipment - refer to section 8.

Keep public away from danger area.

6.2. Environmental precautions

Environmental protection Runoff or release to sewer, waterway or ground is forbidden.

6.3. Methods and material for containment and cleaning up

Spill cleanup methods Neutralise spilled material with crushed limestone, soda ash or lime.

Collect for reclamation or absorb in vermiculite, dry sand or similar material. Collect spilled material in appropriate container and deliver for disposal. Do not use sawdust

or other combustible material.

6.4. Reference to other sections

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Avoid spilling, skin and eye contact. Eye wash facilities and emergency shower must

be available when handling this product.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Keep in cool, dry, ventilated storage and closed containers.

Protect from light, including direct sunrays. Keep away from heat, sparks and open

flame.

Store separated from: Organic substances. Alkalies. Alkalis.

Oxidising material - Keep away from flammable and combustible materials.

Storage criteria Toxic storage. Corrosive storage.



7.3. Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Ingredient name	CAS no.	Reference	LT Exp 8 Hrs	ST Exp 15 Min	Date
nitric acid	7697-37-2	WEL.		1 / 2.6 ppm/mg/m3	
hydrogen fluoride	7664-39-3	WEL.	1.8 / 1.5 ppm/mg/m3	3 / 2.5 ppm/mg/m3	

Ingredient comments WEL = Workplace exposure limits. SK= Skin absorbance, Rep= Reproduction,

Carc= Carcinogenic, Senz= Sensitisers, Mut= Carcinogenic

Protective equipment







Process conditions Provide eyewash station.

Shower near the workplace.

8.2. Exposure controls

Respirators In case of inadequate ventilation or risk of inhalation of vapours, use suitable

respiratory equipment (type Gas filter A, Brown).

Protective gloves For exposure < 8 hours use gloves made of: Polyethylene. Polyvinyl chloride (PVC).

Breakthrough time is not known, shift gloves often.

Eye protection Use approved safety goggles or face shield.

Other Protection Wear appropriate clothing to prevent any possibility of skin contact.

Hygienic work practices Promptly remove non-impervious clothing that becomes wet. Wash promptly if skin

becomes contaminated.

Wash at the end of each work shift and before eating, smoking and using the toilet.

DNEL No data.
PNEC No data.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance Fluid.

ColourColourless.OdourStinging.

Solubility description Soluble in water.

Boiling point (°C, interval) 105 Trykk:

Density (g/cm3) 1,15 - 1,20 Temperatur (°C):

pH-value, conc. solution 0

Decomposition temp. (°C) >105

9.2. Other information

Safety information Not known.

SECTION 10: Stability and reactivity

10.1. Reactivity



No incompatible groups noted.

10.2. Chemical stability

Stable at recommended storage and handling conditions. Will decompose at temperatures exceeding boiling point.

10.3. Possibility of hazardous reactions

Hazardous polymerisation Will not polymerise.

10.4. Conditions to avoid

Avoid strong heating. Exoterm reaction with alkalies and bases.

Reacts strongly with alkaline metals and metal powder.

10.5. Incompatible materials

Materials to avoid Alkalis. Organic compounds (e.g. wood, textiles, paper). Alkali metals. Massive, solid

metal. Powdered metal.

10.6. Hazardous decomposition products

Hazardous decomp. products No hazardous decomposition products when used at recommended use and storage

conditions.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Sensitization No allergic reaction is known.

Genotoxicity No known heritable or mutagenic effects.

Carcinogenicity This substance has no evidence of carcinogenic properties.

Reproduction toxicity

No known hazardous effects on reproduction, fertility or to the unborn child.

Inhalation Very toxic by inhalation. May cause burns.

Ingestion Very toxic if swallowed.

Strongly corrosive. Even small amounts may cause very severe internal damage and

may be fatal.

Skin Very toxic in contact with skin.

Strongly corrosive. May cause deep tissue damage.

Eyes Causes severe burns. Contact with concentrated chemical may very rapidly cause

severe eye damage, possibly loss of sight. Immediate first aid is necessary.

Route of entry Skin and/or eye contact. Ingestion.

COMPONENT: nitric acid

Toxicology data Acute toxicity. LDLo. Oral. Human. 430 mg/kg

Toxic conc. - LC50: 0,18 mg/l/4h (inhalation rat)

 COMPONENT:
 hydrogen fluoride

 Toxic dose - LD50:
 33 - 57 mg/kg (oral rat)

 Toxic conc. - LC50:
 1,059 (i h.) mg/l (inh-rat)

SECTION 12: Ecological information

12.1. Toxicity

EcotoxicityLarge amounts of the product may affect the acidity (pH-factor) in water with possible

risk of harmful effects to aquatic organisms.

Not regarded as dangerous for the environment.

12.2. Persistence and degradability

The product is potentially degradable.

12.3. Bioaccumulative potential

Not relevant, inorganic components.

12.4. Mobility in soil

Mobility The product is water soluble and may spread in water systems.

12.5. Results of PBT and vPvB assessment



PTB/vPvB No data.

12.6. Other adverse effects

No known adverse affects.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General/cleaning Waste is classified as hazardous waste.

Disposal methods Confirm disposal procedures with environmental engineer and local regulations.

Waste class 19 02 05* sludges from physico/chemical treatment containing dangerous

The given EWC-code is a guiding, and the code depends on how the waste is formed.

User must evaluate the choice of correct code.

Dispose empty packaging in accordance with federal, state and local regulations. Contaminated packaging

SECTION 14: Transport information

Label for conveyance



ROAD TRANSPORT (ADR):

14.1. UN number

2922 UN no. road 2922 UN no. sea 2922 UN no., air

14.2. UN proper shipping name

Proper shipping name (national) CORROSIVE LIQUID, TOXIC, N.O.S. CORROSIVE LIQUID, TOXIC, N.O.S. Proper shipping name (international)

14.3. Transport hazard class(es)

ADR class no. **ADR Hazard labels** 8 +6.1 Classification code CT1 Hazard no. (ADR) 86

Limited quantity: LQ22 Road transport notes

RAIL TRANSPORT (RID):

RID class no. 8 8 +6.1 **RID Hazard labels**

SEA TRANSPORT (IMDG):

IMDG class

F-A, S-B EmS no.

AIR TRANSPORT (IATA-DGR / ICAO-TI):

IATA/ICAO class 8 IATA/ICAO Hazard label 8 +6.1

14.4. Packing group

ADR packing group || RID packing group || IMDG packing group || IATA/ICAO packing group || I

14.5. Environmental hazards

14.6. Special precautions for user

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

No IBC-code for bulk transport offshore.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU directives EC-regulation 453/2010/EC (CLP), 1907/2006/EC (REACH), 1272/2008/EC,

790/2009/EC. Tranport of dangerous goods (ADR/RID, IMDG, IATA/ICAO). Workplace

exposure limits.

15.2. Chemical safety assessment

Chemical Safety Assessment Chemical Safety Report (CSR) has not been carried out for this product.

SECTION 16: Other information

Explanations to R-phrases in section 3 R-26/27/28 Very toxic by inhalation, in contact with skin and if swallowed.

R-35 Causes severe burns.

R-8 Contact with combustible material may cause fire.

Explanations to classification in section

3

H272 May intensify fire; oxidiser.

H300 Fatal if swallowed. H310 Fatal in contact with skin.

H314 Causes severe skin burns and eye damage.

H330 Fatal if inhaled.

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CLP-format. No change in formulation or product classification.

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Disclaimer The information in this data sheet is considered to be correct according to present

knowledge and experience, but there is no guarantee that it is complete. It is therefore in the user's interest to ensure that the information is sufficient for the area it is

intended for.



^{*} Information revised since the previous version of the SDS