

## **NST Air Carbon Arc Electrodes**

## For gouging non, low and high alloyed steels

## **General description:**

NST air carbon arc electrodes is made from the best raw materials, under strict quality control. The electrodes are copperclad to ensure optimal conductivity. Superior metal removal rates, cool operation, and uniform diameters.

Jointed version also available, machined at each end to provide male and female fittings.

Ideal for a broad range of applications

- -Creating u-grooves for weld joint
- -Removing old welds
- -Gouging out cracks
- -Cleaning and repairing castings
- -Removing hard surface material
- -Rough machining

Positions:	Current:
	DC+

Product data:				
Туре	Diameter/lenght mm	Diameter/lenght inches	Guidance Ampere	Packing details (pcs/carton)
<b>Round/Pointed</b>				
4 mm	4 x 305	5/32" x 12"	90-150	500
6 mm	6,5 x 305	1⁄4" x12"	300 - 400	500
8 mm	8 x 305	5/16" x 12"	350 - 450	500
10 mm	10 x 305	13/32" x 12"	450 - 550	500
13 mm	13 x 355	¹⁄₂" x 14"	600 - 1000	200
Jointed				
13 mm	13 x 355	¹⁄2" x 14"	600 - 1000	200
Rectangular				
15 mm	15 x 5 x 305	5/8"x3/16"x12"	450 - 550	250
20 mm	20 x 5 x 305	<sup>3</sup> ⁄4"x3/16"x12"	550 - 600	250