Test report according to EN 10204, type 2.1 Certified Material Test Report	Norsk Sveiseteknikk AS, Hovdeveien 4, N-3370 Vikersund, Norway
Test Report No: -	Purchaser: -
Date of issue: 18.02.2008	Purchaser's Spec. No: -

1. Materials

Adaptable Code: AWS/SFA 5.9 ER316LSI

Trade name:	Size:	Manufacturing No:		Date of Mechanical Test:
TIG CUNI	2,0mm	132990 32116		-
Mig wire				

2. Welding Conditions

Base Metal (mm)	-	Welding Position	-	Hydrogen Content of Deposited Metal	
Current DC(+) (A)	-	Kind of Gas	-	Acc. to ISO 3690	
Voltage (V)	-	Flow Rate of Gas (l/min)	-	HDM (ml/100g)	-
Travel speed (cm/min)	-	Preheat/Inter-pass Temp (^{0}C).	-	-	-
Wire extension (mm)	-				

3. Test results of All-Weld-Metal

Tension Test DIN EN 1000002-1	Conditions	Yield Strength (N/mm2)	Tensile Strength (N/mm2)	Elongation (%)
	AW test temp 20 C.	-	-	-

Heat treatment: AW

Impact Test (J) DIN EN 10045-1	Conditions	Temp (-^{0}C.)	Independent values	Average value
	AW	0	-	-
	AW	-30	-	-
	AW	-40	-	-

Chemical composition in %

C	**Mn**	**Si**	**S**	**P**	**Ni**	**Cr**	**Mo**	**Cu**
0,03	0,85	0,02	0,003	0,003	30,99			67,21
Sn	**Ti**	**Zn**	**Co**	**Al**	**Pb**	**V**	**Fe**	
0,003	0,25	0,003	0,01	0,01	0,004		0,61	

Statement:

We hereby certify that the contents of this report are correct and accurate, and all operations performed by us or our subcontractors are in compliance with the requirements of the order.

Certified by Eyvind Røed, NST
-signed electronically-