

## APPROVAL OF WELDING CONSUMABLES CERTIFICATE No. QBI141522PU/002

This is to certify that the following product, in view of the tests carried out, has been approved.

Description

Flux-cored wire/gas combination

Туре

SF-1A / 80%Ar + 20%CO2 (M21)

Class

**3YS H5** 

Manufacturer

NIPPON STEEL WELDING & ENGINEERING CO., LTD.

Place of manufacture

HIKARI PLANT

2-1, 4-Chome Asae Hikari City

743-0021 Yamaguchi

**JAPAN** 

Reference standards

Part D, Chapter 5, Section 2 of RINA Rules for the classification

The approval is valid for one year and can be reconfirmed subject to the satisfactory outcome of the prescribed control tests.

Issued in PUSAN on September 8, 2022. This Certificate is valid until August 17, 2023



RINA Services S.p.A. Dong-Hun Lee

This certificate consists of this page and 1 enclosure

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No. QBI141522PU/002 Enclosure - Page 1 of 1 SF-1A / 80%Ar + 20%CO2 (M21)

NIPPON STEEL WELDING & ENGINEERING CO., LTD. HIKARI PLANT

2-1, 4-Chome Asae Hikari City - 743-0021 Yamaguchi - JAPAN

Class

Diameters

Welding positions

Type of current

3YS H5

1.2-1.4-1.6

mm

all positions including vertical in downward direction

direct current reverse polarity



5

PUSAN September 8, 2022