

APPROVAL OF WELDING CONSUMABLES CERTIFICATE No. QBI141522PU/001

This is to certify that the following product, in view of the tests carried out, has been approved.

Description

Flux-cored wire/gas combination

Туре

SF-1E / C1(100%CO2)

Class

3Y40S H5 (C1)

Manufacturer

NIPPON STÉEL WELDING & ENGINEERING CO., LTD.

Place of manufacture

HIKARI PLANT

2-1, 4-Chome Asae Hikari City

743-0021 Yamaguchi

JAPAN

Reference standards

Part D, Chapter 5, Section 2 of RINA Rules for the classification

of ships

The approval is valid for one year and can be reconfirmed subject to the satisfactory outcome of the prescribed control tests.

Issued in PUSAN on September 8, 2022. This Certificate is valid until August 17, 2023

Services S.p.A. Dong-Hun Lee

This certificate consists of this page and 1 enclosure



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No. QBI141522PU/001 Enclosure - Page 1 of 1 SF-1E / C1(100%CO2)

NIPPON STEEL WELDING & ENGINEERING CO., LTD. HIKARI PLANT

2-1, 4-Chome Asae Hikari City - 743-0021 Yamaguchi - JAPAN

Class Diameters

Welding positions

3Y40S H5(C1)

1.2-1.4

all positions including vertical in downward direction

mm

direct current reverse polarity

Type of current

PUSAN September 8, 2022